



		Type	S/Section
CLIO II		XB0 E	19

19 WHINING BETWEEN 50 AND 80 MPH (80 AND 120 KM/H)

Other sub-sections concerned:

09
21

- Engine: **F8Q 630**
- Gearbox: **JB1**

Basic manual:

Repair manual 337
CUSTOMER COMPLAINTS

- Whining modulated in 3rd, 4th, 5th and between 50 and 80 mph.

POSSIBLE CAUSE

- Increase in noise from the gearbox.

CLAIM COMPLETION AND CODING
Destination of removed parts:

- None.

NITG Code: F228
Supplier Code: 050
Customer Complaint Code: 2A
Operation Code: 1999
Time allowed: 0.5 hours

Title: Fitting a damper.

AFTER-SALES SOLUTION
Operation to be carried out:

- Fitting a damper (acoustic mass) on the engine tie-bar.

Vehicles concerned:

- All CLIO II vehicles fitted with an F8Q 630 engine.

When to take action:

- Upon receipt of a customer complaint.

Parts required:

- 1 damper

Part no.: 82 00 038 812
Tooling required:

- Conventional.

Description of the operation:

- Put the vehicle on a lift.
- Release the exhaust clamp on the oxidation catcher (A) (**Fig. 1**).
- Remove the engine tie-bar mounting bolt (B) (**Fig. 1**).
- Fit the damper (C) (**Fig. 1**).
- Refit using the same procedure as for removal in reverse.

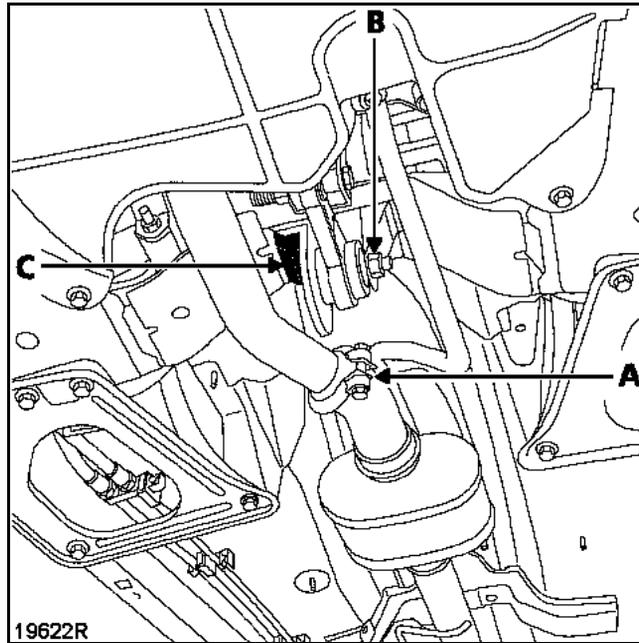


Fig. 1

- A Exhaust clamp
- B Mounting bolt
- C Damper