



	Type	Sub-section
Kangoo	XC0 X	80
Clio II	XB0 X	80
Mégane	XAX X	80
Laguna	X56 X	80
Safrane	B54 X	80
Espace	JE0 X	80
Master	XDX X	80

80 MASKING OF HEADLIGHTS ON RIGHT HAND DRIVE VEHICLES FOR DRIVING ON THE RIGHT

- Engine: XXX
- Gearbox: XXX

Basic manual: Workshop Repair Manual

This note concerns the various masking operations to be carried out for right hand drive vehicles so that they may be driven in countries where traffic drives on the right.

"The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed."

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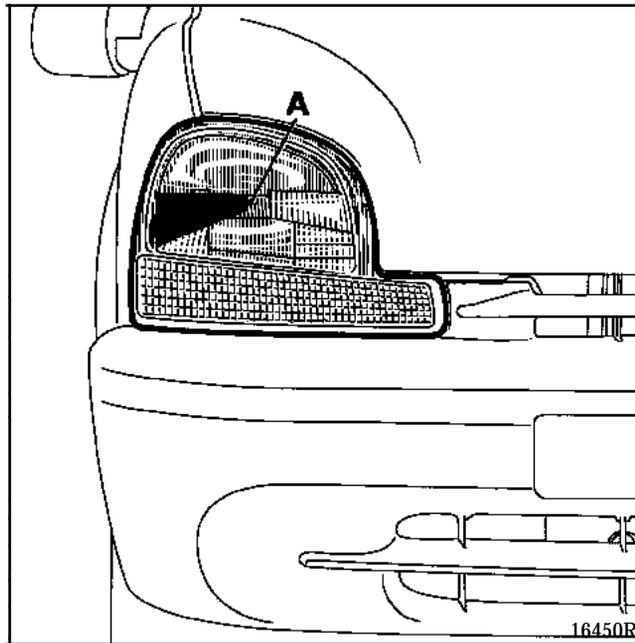
Masking right hand drive headlight

KANGOO

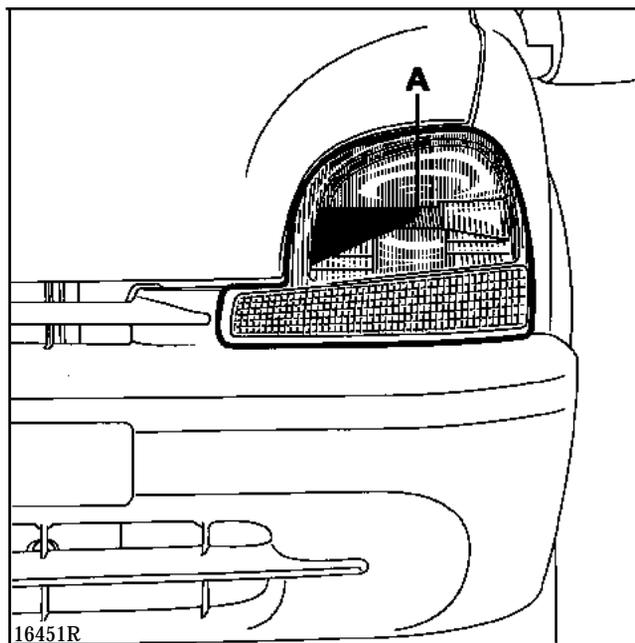
The upper part of the masking must follow the upper horizontal line to align with point (A) corresponding to the centre of the headlight.

The lower part of the masking must follow the lower slanting line to align with point (A).

Right hand headlight



Left hand headlight



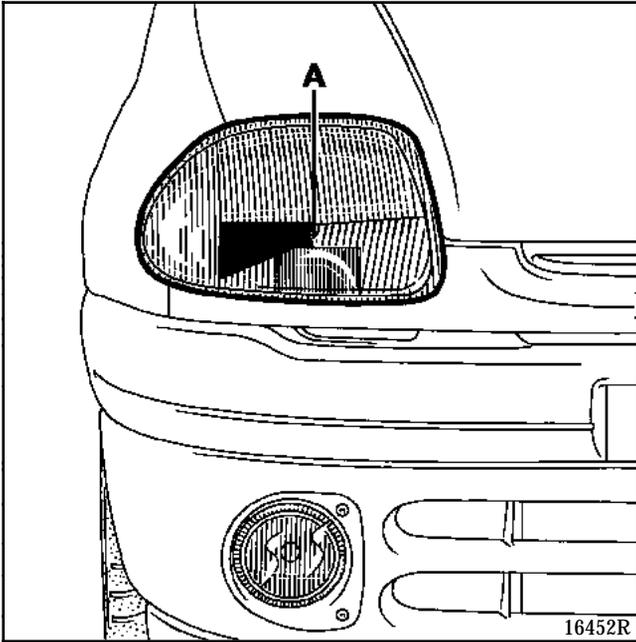
Masking right hand drive headlight

CLIO II - SINGLE LENS

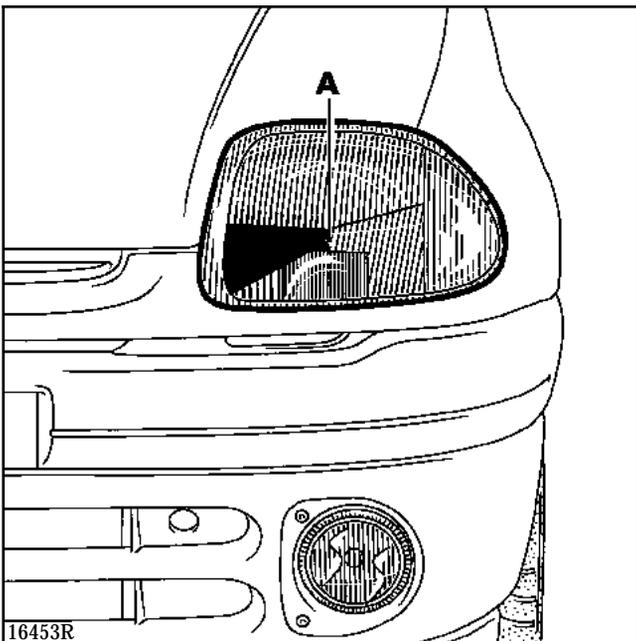
The upper part of the masking must follow the upper horizontal line to align with point (A) corresponding to the centre of the headlight.

The lower part of the masking must follow the lower slanting line to align with point (A).

Right hand headlight

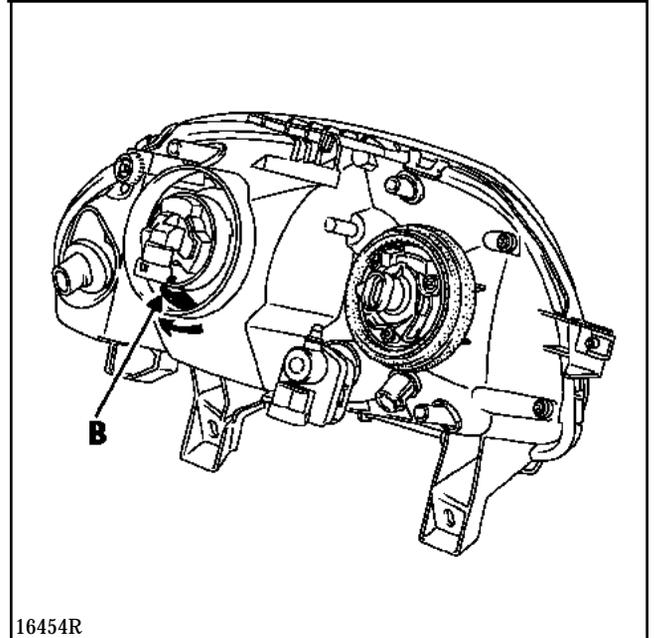
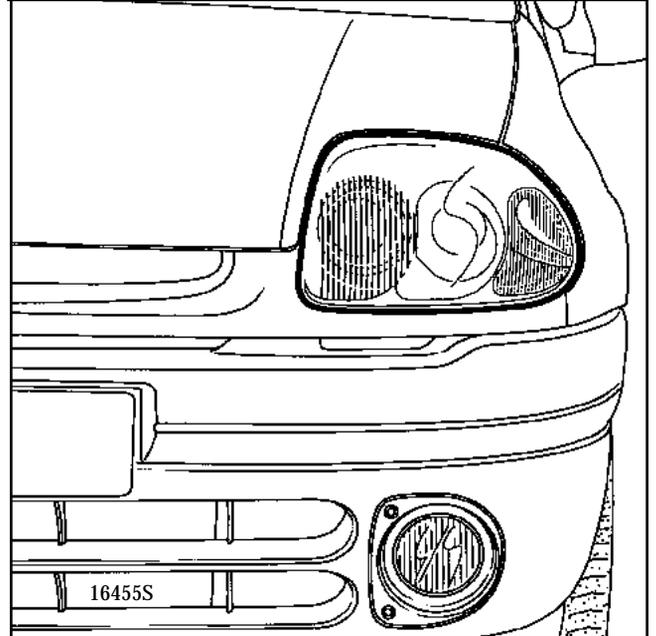


Left hand headlight



CLIO II - DOUBLE LENS

On this type of headlight, just tilt the lever (B) for the right and left hand headlights.



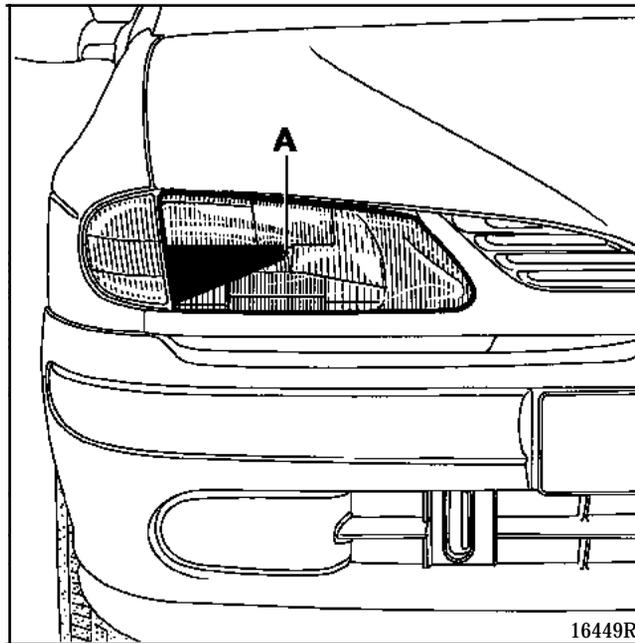
Masking right hand drive headlights

MEGANE PHASE I - SINGLE LENS

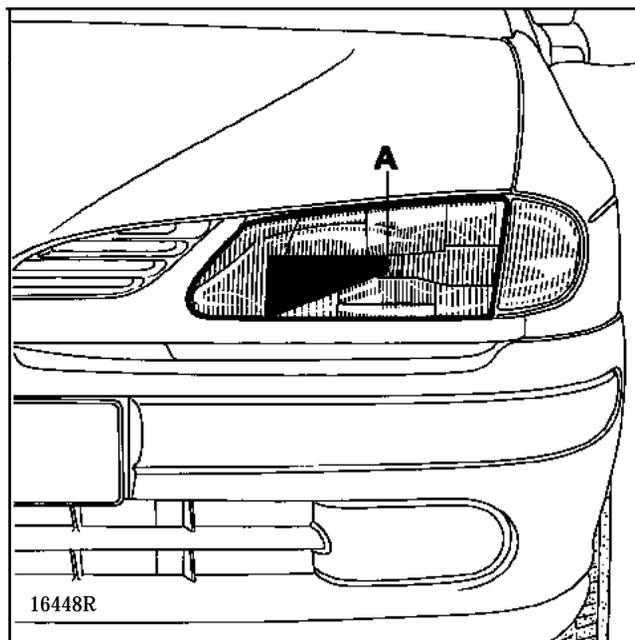
The upper part of the masking must follow the upper horizontal line to align with point (A) corresponding to the centre of the headlight.

The lower part of the masking must follow the lower slanting line to align with point (A).

Right hand headlight



Left hand headlight



Masking right hand drive headlights

MEGANE PHASE I - DOUBLE LENS

Right hand headlight

Upper masking (1)

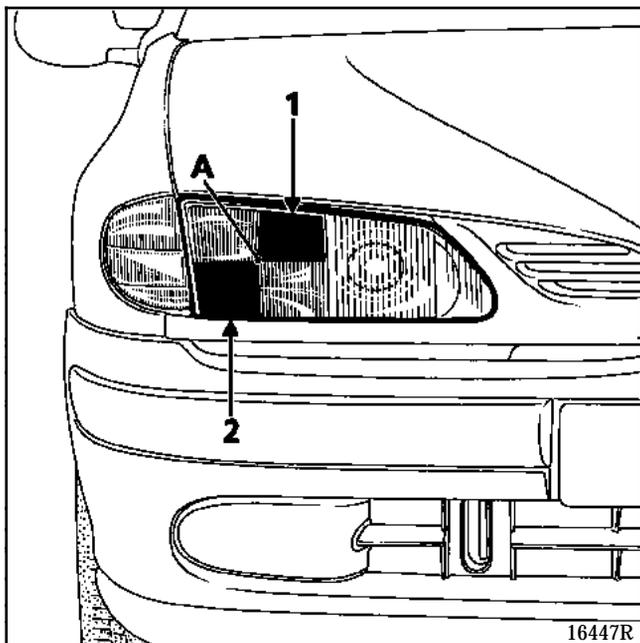
The upper part of this masking must follow the upper edge of the headlight between the edge of the main beam headlight and the vertical alignment from point (A) corresponding to the centre of the dipped beam headlight.

The lower part of this masking must follow a horizontal line between the edge of the main beam headlight and the point (A).

Lower masking (2)

The upper part of this masking must follow a horizontal line between the edge of the indicator light and point (A) corresponding to the centre of the dipped beam headlight.

The lower part of this masking must follow the lower edge of the headlight between the edge of the indicator light and the vertical alignment with point (A).



Left hand headlight

Upper masking (3)

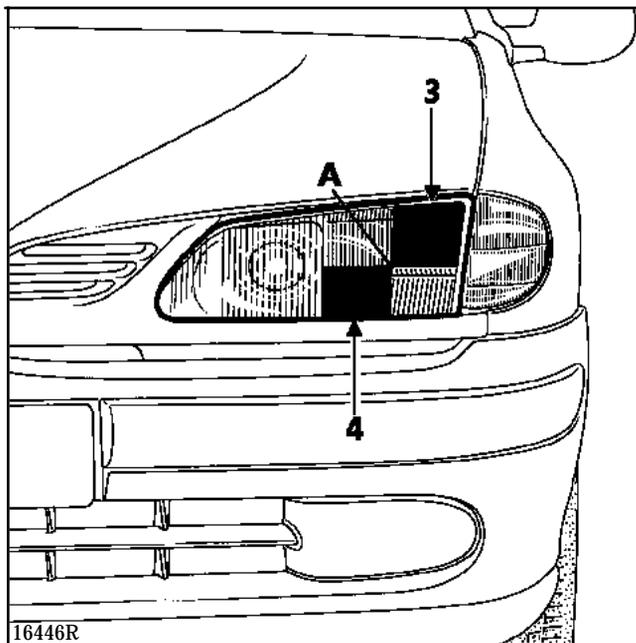
The upper part of this masking must follow the upper edge of the headlight between the edge of the indicator light and the vertical alignment from point (A) corresponding to the centre of the dipped beam headlight.

The lower part of this masking must follow a horizontal line between the edge of the indicator light and the point (A).

Lower masking (4)

The upper part of this masking must follow a horizontal line between the edge of the main beam headlight and point (A) corresponding to the centre of the dipped beam headlight.

The lower part of this masking must follow the lower edge of the headlight between the edge of the main beam headlight and the vertical alignment with point (A).

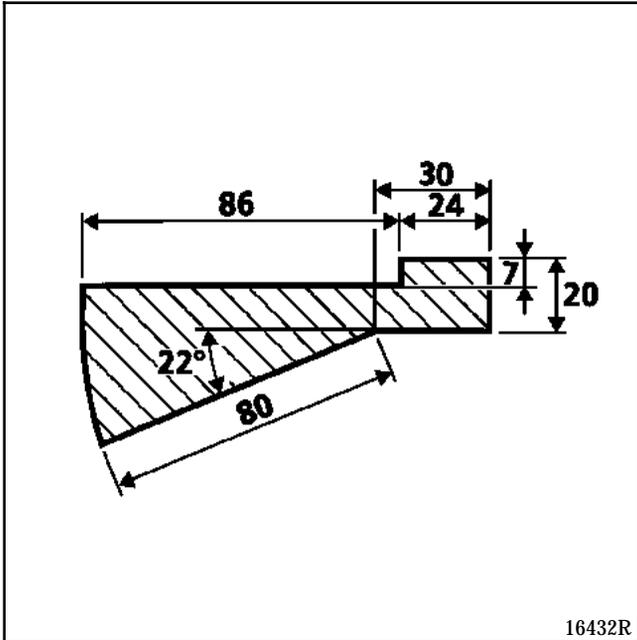


Masking right hand drive headlamps

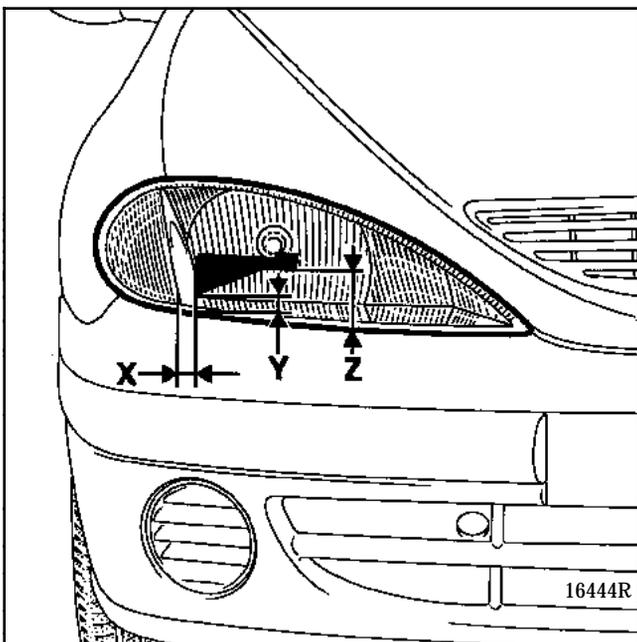
MEGANE PHASE II - SINGLE LENS

Right hand headlight

Make a template using the dimensions (in mm) given below.



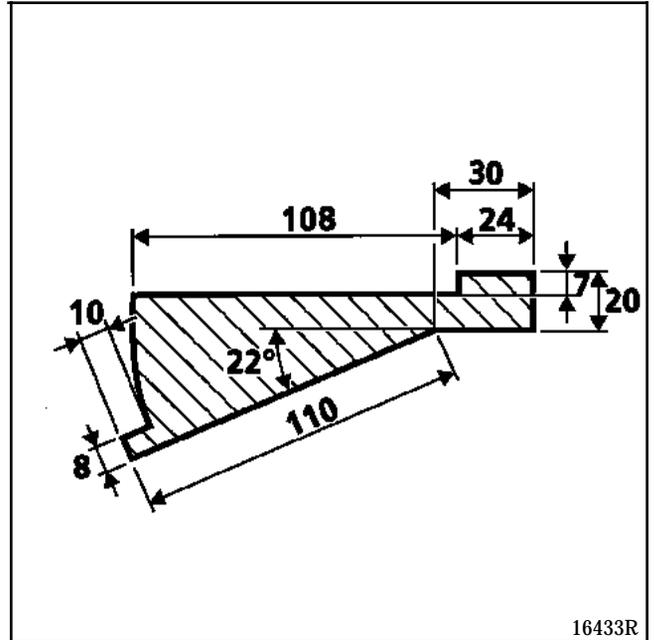
Place the adhesive masking on the headlight, observing the dimensions given below.



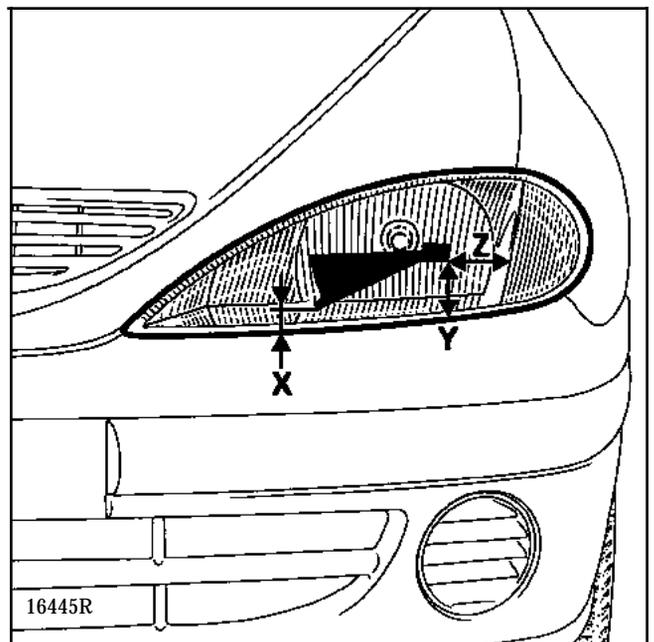
X = 13 mm
Y = 15 mm
Z = 50 mm

Left hand headlight

Make a template using the dimensions (in mm) given below.



Place the adhesive masking on the headlight, observing the dimensions given below.



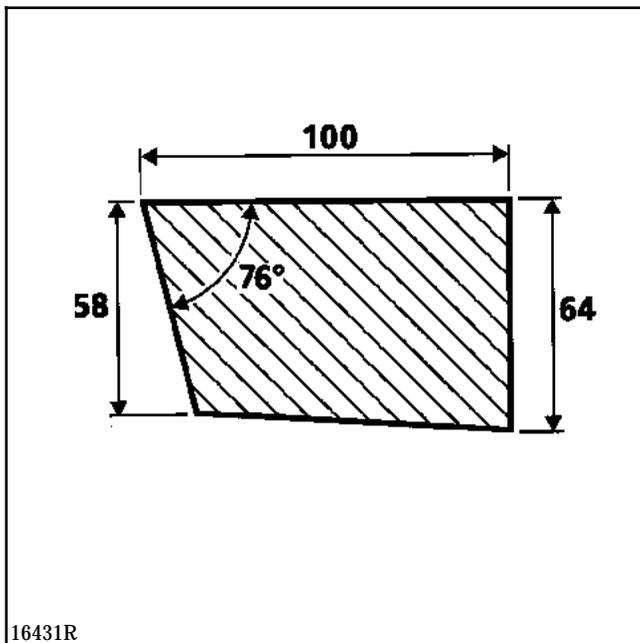
X = 12 mm
Y = 48 mm
Z = 70 mm

Masking right hand drive headlights

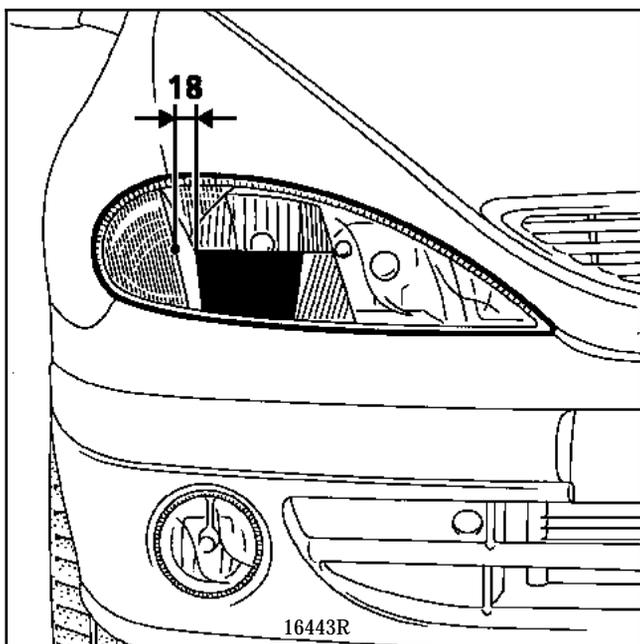
MEGANE PHASE II - DOUBLE LENS

Right hand headlight

Make a template using the dimensions (in mm) given below.

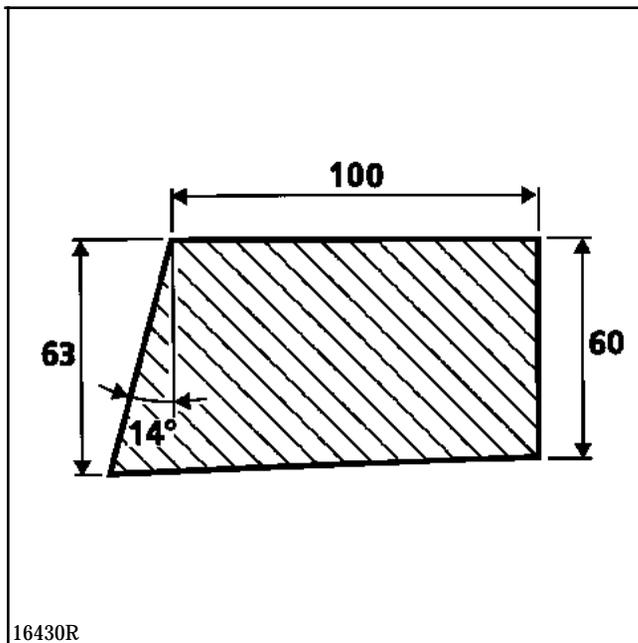


Place the adhesive masking on the headlight, observing the dimension (in mm) given below.

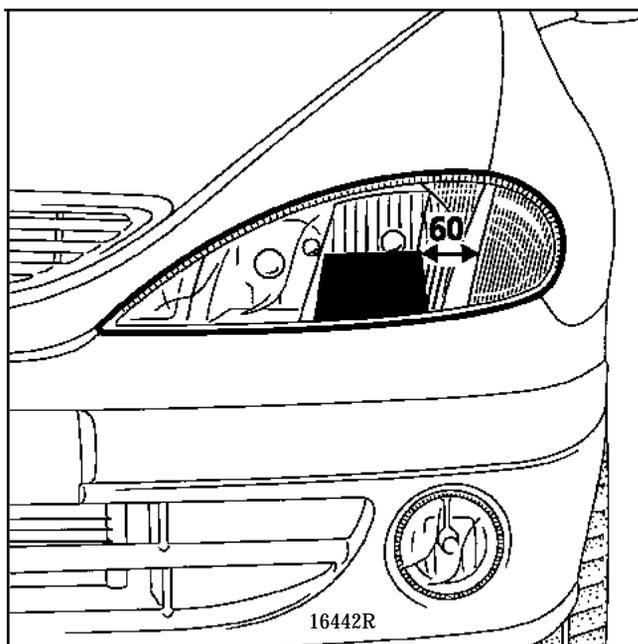


Left hand headlight

Make a template using the dimensions (in mm) given below.



Place the adhesive masking on the headlight, observing the dimension (in mm) given below.



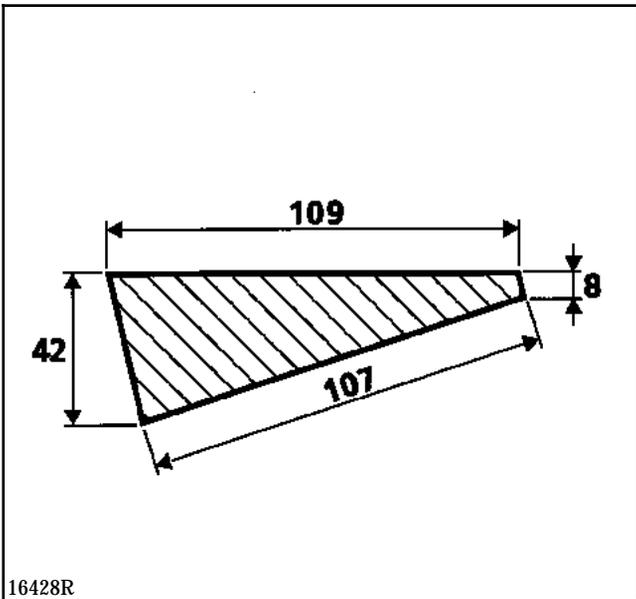
Masking right hand drive headlight

LAGUNA PHASE II

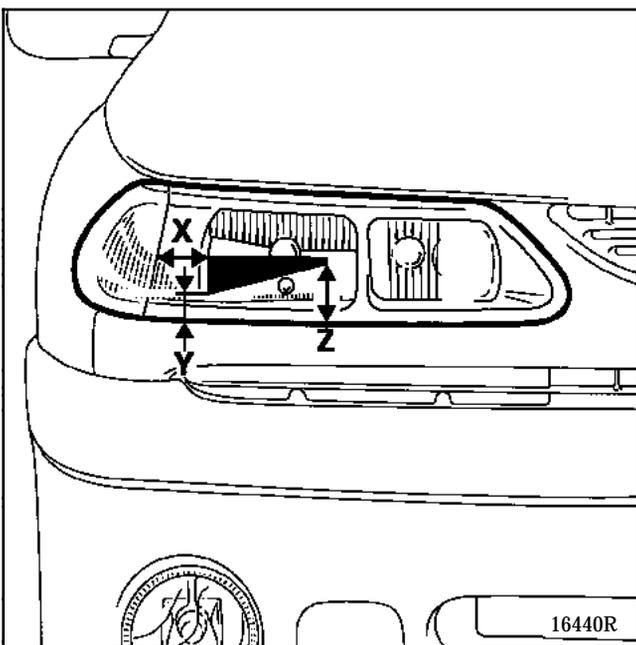
NOTE : for Laguna phase I, refer to Espace (JE0X), as the headlights are of the same design.

Right hand headlight

Make a template using the dimensions (in mm) given below.



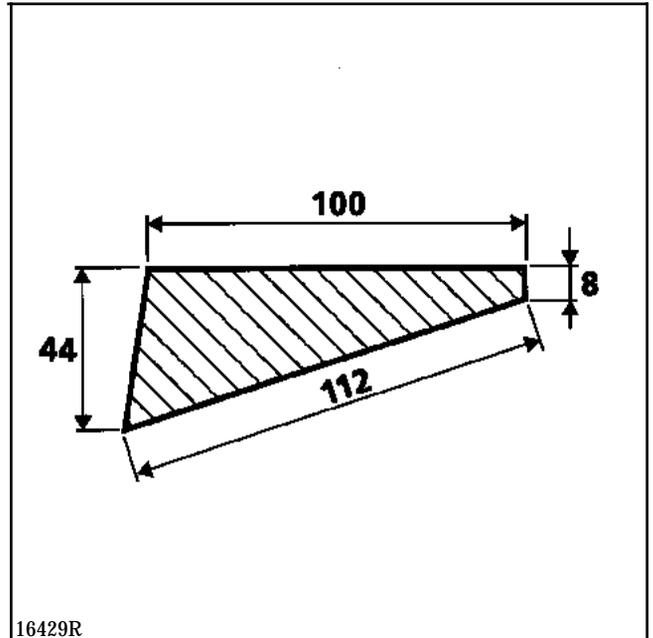
Place the adhesive masking on the headlight, observing the dimensions given below.



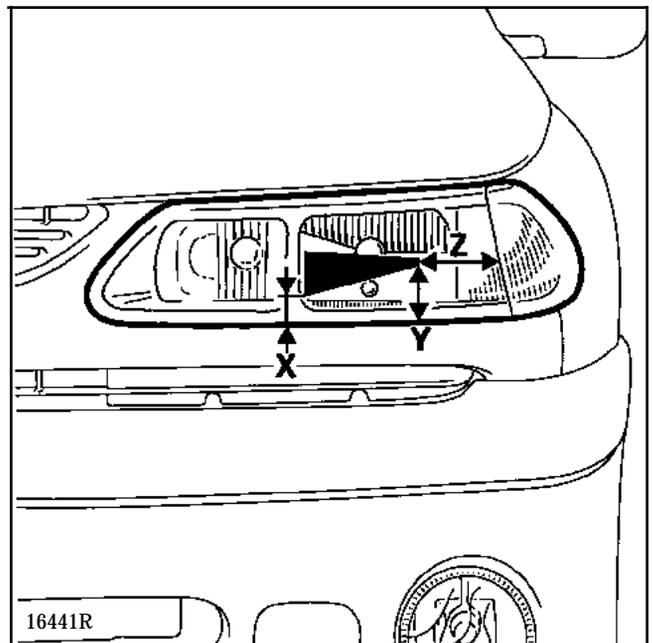
X = 45 mm
Y = 20 mm
Z = 52 mm

Left hand headlight

Make a template using the dimensions (in mm) given below.



Place the adhesive masking on the headlight, observing the dimensions given below.



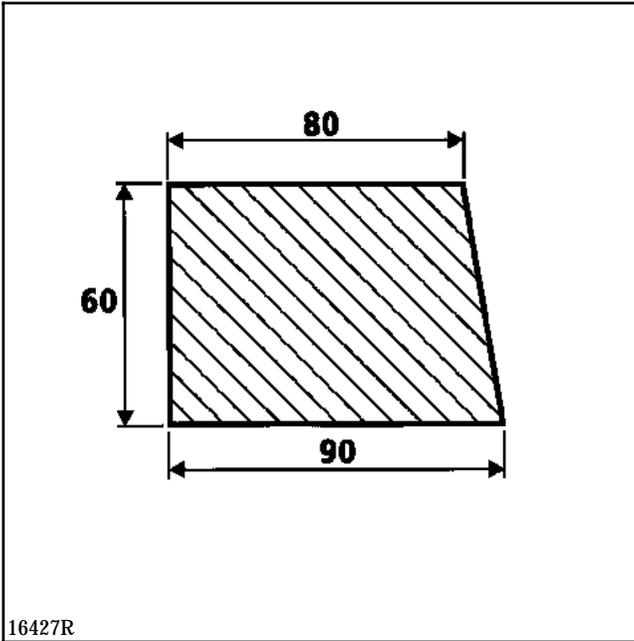
X = 18 mm
Y = 52 mm
Z = 83 mm

Masking right hand drive headlights

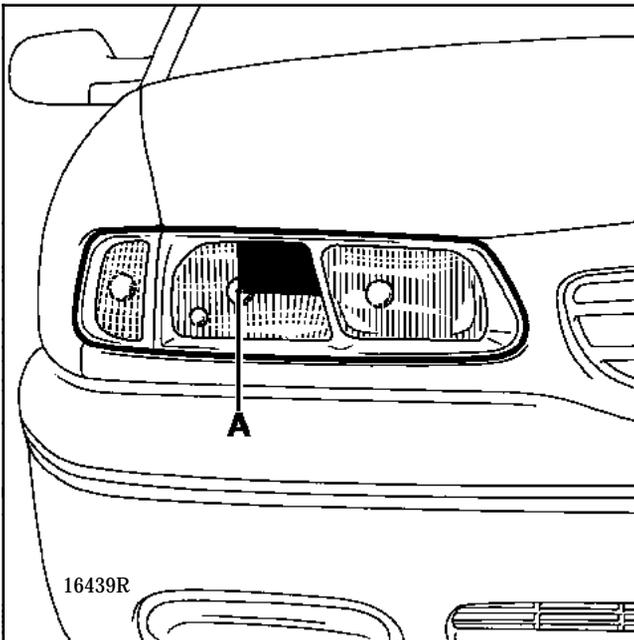
SAFRANE PHASE II

Right hand headlight

Make a template using the dimensions (in mm) given below.

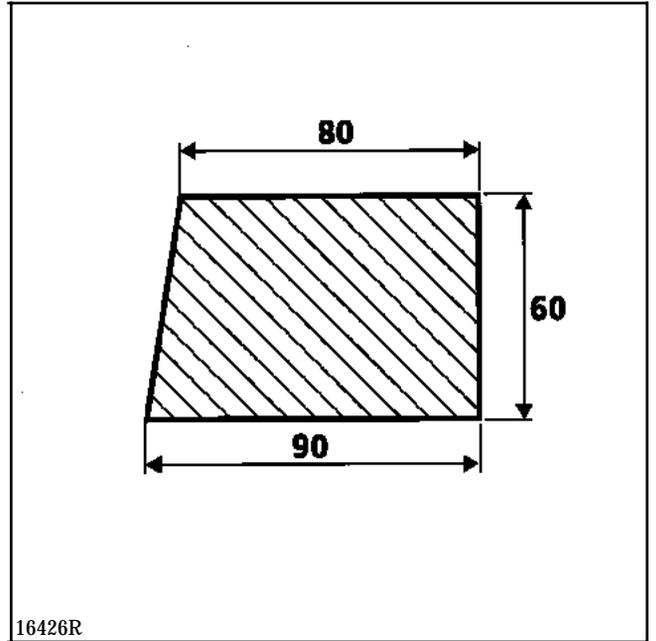


Place the adhesive masking on the headlight as indicated below in relation to point (A).

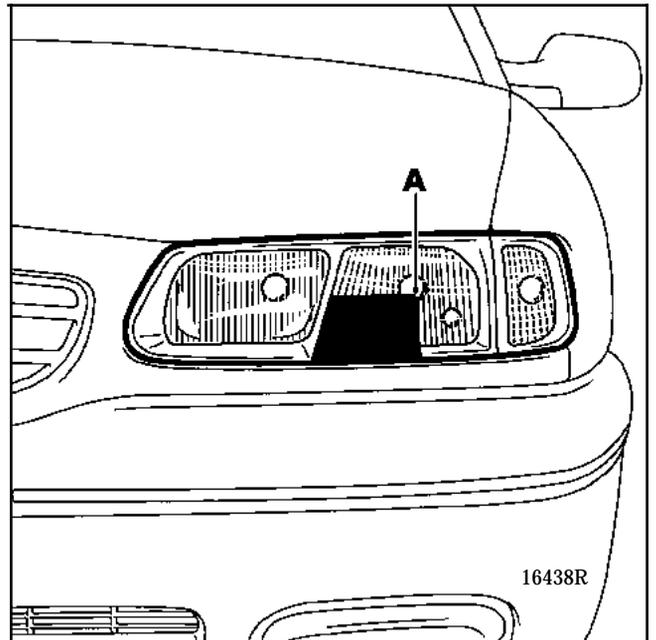


Left hand headlight

Make a template using the dimensions (in mm) given below.



Place the adhesive masking on the headlight as indicated below in relation to point (A).

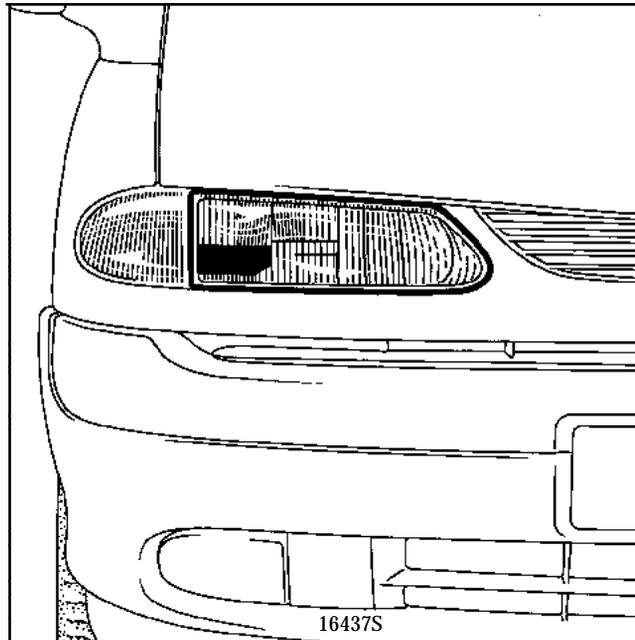


Masking right hand drive headlights

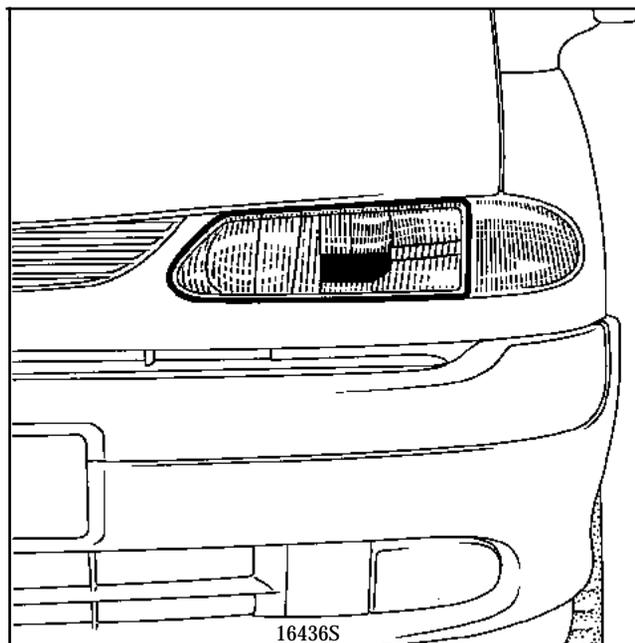
LAGUNA PHASE I and ESPACE (JE0X)

Mask the lower part of the dipped headlight identified by diagonal markings as shown below.

Right hand headlight



Left hand headlight



Masking right hand drive headlights

MASTER (FDXX and UDXX)

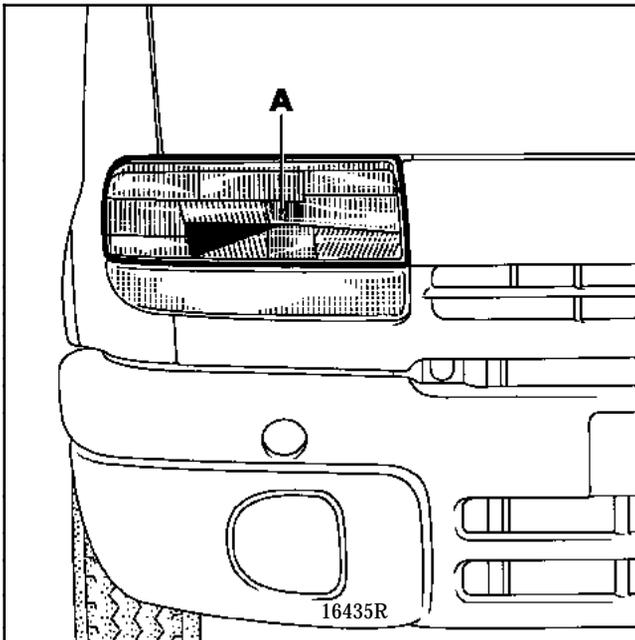
Right hand headlight

The upper part of the masking must be horizontal.

It starts at **14 mm** under point (A) corresponding to the centre of the headlight up to the last diagonal marking.

The lower part of the marking must follow the lower slanting line along its complete length.

The side part goes along the last diagonal marking.



Left hand headlight

The upper part of the masking must be horizontal.

It starts at **14 mm** under point (A) corresponding to the centre of the headlight to the edge of the headlight.

The lower part of the marking must follow the lower slanting line along its complete length.

The side part goes along the edge of the headlight.

