



# CLIO 2

Type

CB1	5
CB1	G
CB1	N
CB1	T

Fabrication cut-offs

K 021000	to	K 021005
K 000001	to	K 000009
K 000001	to	K 001446
K 000001	to	K 000040

*fitted with Xenon bulbs*

**80C** HEADLIGHT ADJUSTMENT REAR SENSOR/COMPUTER  
OTS: 0A54 MARK: A6

Other sub-section concerned: **999**

- Engine: **XXX**
  - Gearbox: **XXX**
- Basic manual:  
Workshop Repair Manual: **345**

## SUBJECT

**Preventive operation:**  
– Replace rear sensor/computer.

**PURPOSE**  
– Check that the headlights are correctly adjusted according to the load and the vehicle level.

"The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed."

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**CLAIM COMPLETION AND CODING**

**Destination of removed parts:**

- As per Warranty Policy and Procedures Manual.

**Accounts procedure:**

- Request for reimbursement or individual claim, depending on the country
- Nature of expense:
- Expense code: **91**
- Parts at cost price.
- Labour at contractual warranty rate
- Closure date: **31/12/2004.**

**OTS code:** **0A54**  
(0 = figure zero)

Operation code	Title	Time allowed (in hours)
0097	Application of OTS upon customer complaint	0.5
8294	Remove/refit computer	0.2
8378	Adjust 2 headlights	0.3
	<b>TOTAL</b>	<b>1.0</b>

**AFTER-SALES SOLUTION**

**Operation to be carried out:**

- Replace rear sensor/computer.

**Vehicles concerned:**

- See vehicle types and fabrication cut-off details on title page.

**When to take action:**

- The first time the vehicle visits the workshop.

**Parts required:**

- 1 rear sensor/computer **Part No.: 82 00 078 466**

**Tooling required:**

- Conventional.
- CLIP or NXR.
- Headlight testing and adjusting device.

**Description of the operation:**

- Replace the rear sensor/computer according to the Workshop Repair Manual.
- Initialize the system according to the Workshop Repair Manual.
- Adjust the headlights according to the Workshop Repair Manual.

**Marking the vehicle after the work has been carried out:**

- Affix a blue label to the driver's side front shock absorber turret. **Part No.: 49 39 031 070**
- Mark a cross in square **A6** using a marker pen.

**For UK Market:**

- Mark a cross in square **A6** using a marker pen.

**Note:** On current vehicles the matrix box is printed at the rear of the service booklet.

In the absence of the matrix box, affix a blue label, to the rear inside cover of the service booklet. Transfer previously marked squares to the new label and remove and destroy the old label.