



## RENAULT CONFIDENTIAL

CLIO 2  
TWINGO II[See list on next page](#)

*manufactured in the Novo Mesto factory (production number starting with the letter "Y")*

**75A** FRONT SEATBACK FRAME BOLTS  
OTS: 0AZ7 MARK: I2

Other sub-section concerned:

**999**

The vehicle fabrication cut-offs are given as examples only.  
**IMPORTANT: check before starting any operation that the vehicle is affected by OTS: 0AZ7.**

## • Countries with PGCS

Network with ICM:	Refer to the "List of OTS operations to be carried out" in ICM.
Network without ICM:	<p>check box <b>I2</b> on the blue label.</p> <ul style="list-style-type: none"><li>• If the box is not marked with a cross:</li><li>• and if the vehicle <b>was manufactured in the Novo Mesto factory (production number starting with the letter "Y")</b>:</li></ul> <p>Contact your primary network to consult the "List of OTS to be carried out" in ICM.</p>

## • Countries without PGCS

All networks:	<p>check box <b>I2</b> on the blue label.</p> <ul style="list-style-type: none"><li>• If the box is not marked with a cross:</li><li>• and if the vehicle <b>was manufactured in the Novo Mesto factory (production number starting with the letter "Y")</b>:</li></ul> <p>The vehicle is affected.</p>
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"The repair procedures given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The procedures may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which the vehicles are constructed".

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# FRONT SEAT FRAMES AND RUNNERS

## Front seatback frame

**75A**

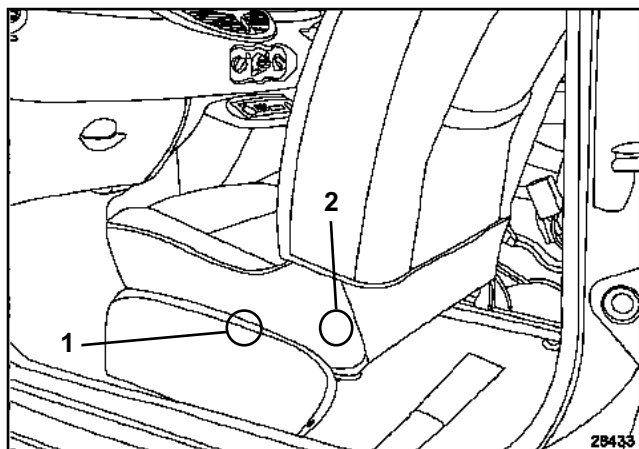
### LIST OF VEHICLES LIKELY TO BE AFFECTED

Vehicle	Type	from	to
CLIO 2	BB0 P	Y 943750	Y 949226
	BB0 7	Y 930780	Y 975797
	BB1 K	Y 930411	Y 978927
	BB1 L	Y 930802	Y 978612
	BB1 3	Y 943867	Y 946092
	BB2 D	Y 931719	Y 977948
	BB2 H	Y 930955	Y 975221
	BB2 J	Y 930408	Y 954575
	BB2 U	Y 930409	Y 978903
	BB2 V	Y 931021	Y 975214
	BB2 7	Y 947827	Y 951074
	BB2 8	Y 935084	Y 978914
	BB3 M	Y 628043	Y 978925
	BB3 N	Y 949241	Y 978816
	CB1 K	Y 747825	Y 771919
	CB1 L	Y 747985	Y 771561

Vehicle	Type	from	to
CLIO 2	CB2 H	Y 752688	Y 768762
	CB2 J	Y 747859	Y 759386
	CB2 U	Y 747810	Y 771917
	CB3 M	Y 755881	Y 972096
	CB3 N	Y 765511	Y 771894
	SB1 K	Y 615012	Y 631659
	SB2 J	Y 614999	Y 623742
	SB3 A	Y 615001	Y 623655
	SB3 M	Y 622397	Y 631784
TWINGO II	CN0 A	Y 000208	Y 042337
	CN0 C	Y 000210	Y 042338
	CN0 D	Y 000207	Y 042339
	CN0 E	Y 000209	Y 042332
	GN0 D	Y 000015	Y 000154
	GN0 E	Y 000002	Y 000187

### TECHNICAL INFORMATION

#### Preventive operation



1 and 2 – Approximate location of the 2 bolts located on the exterior side of the seat

- Application of **HIGH RESISTANCE THREAD LOCK** on:
  - the 4 seatback frame bolts of the 2 front seats, of which 2 bolts are located on the exterior side,
  - the 2 symmetrical bolts located on the interior side of the seat.

#### Objective

- To avoid any play between the seatback frame and the seat base frame of the 2 front seats.

#### Marking the vehicle after work has been carried out

- Affix a blue label to the front driver's side shock absorber turret:  
**Part no.: 49 39 031 079.**
- Mark a cross in box 12 using a marker pen.

#### Description of the operation

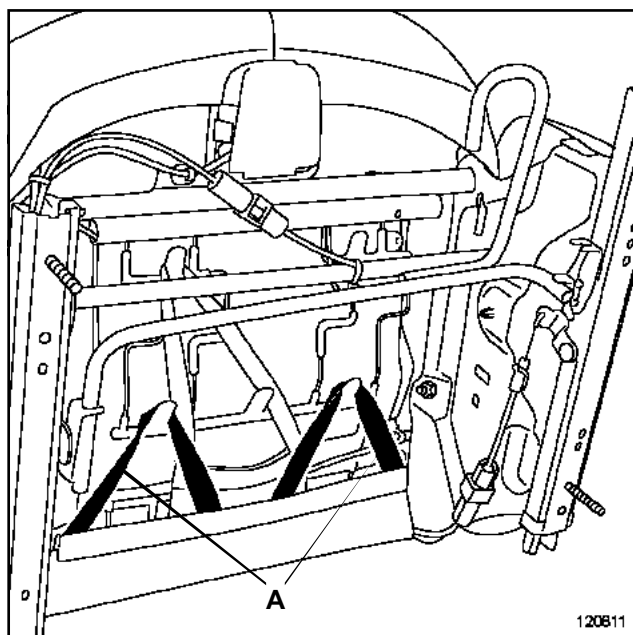
##### Note

Carry out this operation:

- on the driver's and front passenger seats.
- without removing the seats.

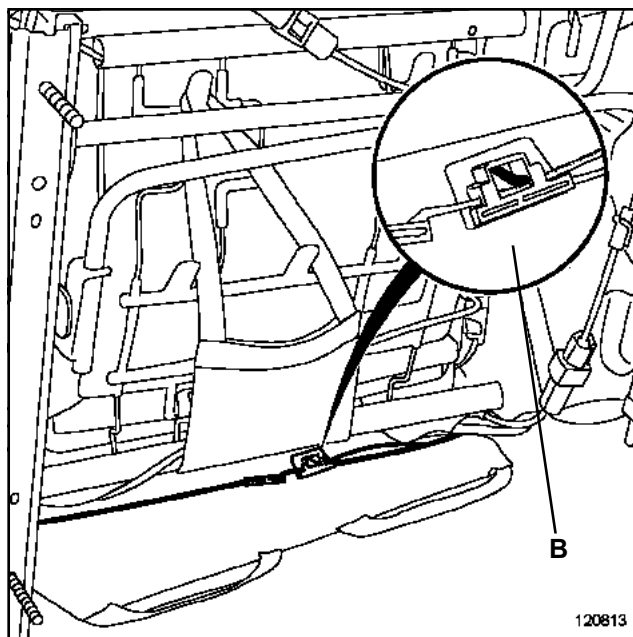
### REMOVAL

- Move the seat fully forwards.



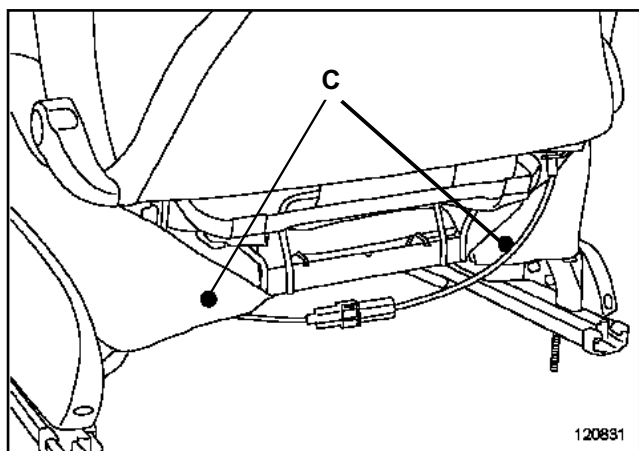
A – Seatback trim elastic securing straps

- Detach the 2 elastic securing straps (A) from the seatback trim.



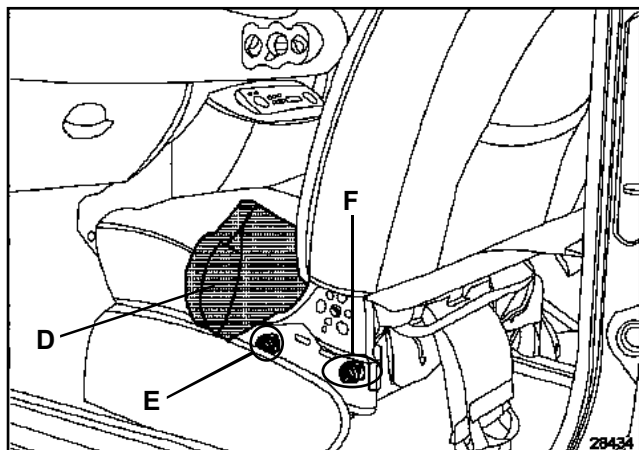
B – Seat base cover tensioner

- Unlock the seat base cover tensioner (B) using a flat-blade screwdriver.



C - Clips

- Remove the 2 clips (C) using the removal lever Car. 1363 (77 11 238 605).



E and F – Exterior side bolts  
D – Seat base foam

- Lift the seat base foam (D) to access the bolts.
- Partially undo (15 mm):
  - the 2 exterior side bolts (E) and (F),
  - the 2 symmetrical interior side bolts.

### APPLICATION OF HIGH RESISTANCE THREAD LOCK

#### WARNING

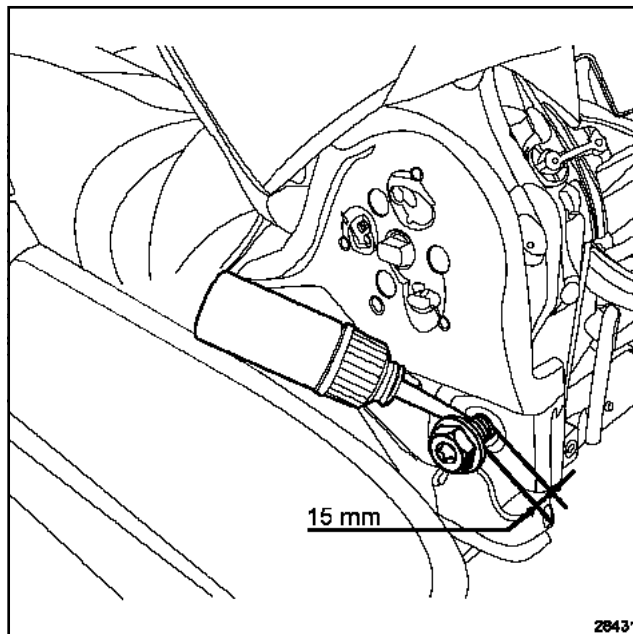
It is **strictly forbidden** to use any other bonding or locking product for this operation.

It is **ESSENTIAL** to store and use **HIGH RESISTANCE THREAD LOCK** adhesive at a temperature greater than 15 °C.

#### Note

Use a new tube for each vehicle.

- Protect the surrounding area (passenger compartment carpet and seat covers) to avoid any soiling when applying the **HIGH RESISTANCE THREAD LOCK**.



- Apply the **HIGH RESISTANCE THREAD LOCK** on the threads of the 4 bolts (as in the diagram above).

#### IMPORTANT

After torque tightening, **do not carry out further work** on the bolts for **the following 6 hours** (time taken for **HIGH RESISTANCE THREAD LOCK** to dry).

- **Torque tighten** the 4 front seatback frame bolts (46 N.m).

## REFITTING

- Refit the seat trim.

**Note**

The vehicle can be returned to the customer immediately after the operation, as seatback adjustment or seat tilting (depending on equipment) are possible whilst the **HIGH RESISTANCE THREAD LOCK** is drying.

## CLAIM COMPLETION AND CODING

**When to take action**

- The first time the vehicle is brought into the workshop.

**Parts required****Note**

Bolts ordered from the Parts Department are pre-coated with threadlock which takes 10 hours to dry.  
Do not apply **HIGH RESISTANCE THREAD LOCK** on a replacement bolt.

Quantity	Description of parts	Part number
1	– High resistance thread lock	77 11 419 630

**Tooling required**

- Torque wrench.

Special tooling required	Part number
1 – Removal lever Car. 1363	77 11 238 605

**Time required**

Code	Description	Time
0096	Application of OTS	0.2
7606	OTS Application of HIGH RESISTANCE THREAD LOCK on the 8 mounting bolts	0.6
	<b>TOTAL</b>	<b>0.8</b>

**Destination of removed parts**

- In accordance with warranty directives.

**Accounts procedure**

- In accordance with warranty directives.

**OTS code:**           **0AZ7**

(0 = Zero)

- Closure date:

**According to the  
Manufacturer's  
instructions.**