



# CLIO 2

## Type

## Fabrication cut-offs

CB1 5

K 021000 to K 021005

CB1 G

K 000001 to K 000009

CB1 N

K 000001 to K 001446

CB1 T

K 000001 to K 000040

*fitted with Xenon bulbs*

80C

## HEADLIGHT ADJUSTMENT REAR SENSOR/COMPUTER

OTS: 0A54 MARK: A6

Other sub-section concerned:

999

- Engine: **XXX**
- Gearbox: **XXX**

Basic manual:

Workshop Repair Manual: **345**

### SUBJECT

#### Preventive operation:

- Replace rear sensor/computer.

#### PURPOSE

- Check that the headlights are correctly adjusted according to the load and the vehicle level.

### CLAIM COMPLETION AND CODING

**Destination of removed parts:**

- As per Warranty Policy and Procedures Manual.

**Accounts procedure:**

- Request for reimbursement or individual claim, depending on the country
- Nature of expense:
- Expense code: **91**
- Parts at cost price.
- Labour at contractual warranty rate
- Closure date: **31/12/2004.**

**OTS code: 0A54**  
(0 = figure zero)

Operation code	Title	Time allowed (in hours)
0097	Application of OTS upon customer complaint	0.5
8294	Remove/refit computer	0.2
8378	Adjust 2 headlights	0.3
	<b>TOTAL</b>	<b>1.0</b>

### AFTER-SALES SOLUTION

**Operation to be carried out:**

- Replace rear sensor/computer.

**Vehicles concerned:**

- See vehicle types and fabrication cut-off details on title page.

**When to take action:**

- The first time the vehicle visits the workshop.

**Parts required:**

- 1 rear sensor/computer **Part No.: 82 00 078 466**

**Tooling required:**

- Conventional.
- CLIP or NXR.
- Headlight testing and adjusting device.

**Description of the operation:**

- Replace the rear sensor/computer according to the Workshop Repair Manual.
- Initialize the system according to the Workshop Repair Manual.
- Adjust the headlights according to the Workshop Repair Manual.

**Marking the vehicle after the work has been carried out:**

- Affix a blue label to the driver's side front shock absorber turret. **Part No.: 49 39 031 070**
- Mark a cross in square **A6** using a marker pen.

**For UK Market:**

- Mark a cross in square **A6** using a marker pen.

**Note:** On current vehicles the matrix box is printed at the rear of the service booklet.

In the absence of the matrix box, affix a blue label, to the rear inside cover of the service booklet. Transfer previously marked squares to the new label and remove and destroy the old label.