



Technical Note 606A

CB22

Clio II - Phase III

Basic Manual: MR 359

Sub-sections concerned: 41A

Conversions of rear section of rear floor, and rear end panel for Renault Sport version

When replacing the boot floor, the rear end panel or any bodywork, the Parts Department will only deliver boot floors, rear end panels or bodywork parts which have an emergency wheel compartment; conversions are therefore needed.

77 11 327 982

DECEMBER 2004

EDITION ANGLAISE

*The repair procedures given by the Manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which their vehicles are constructed*.

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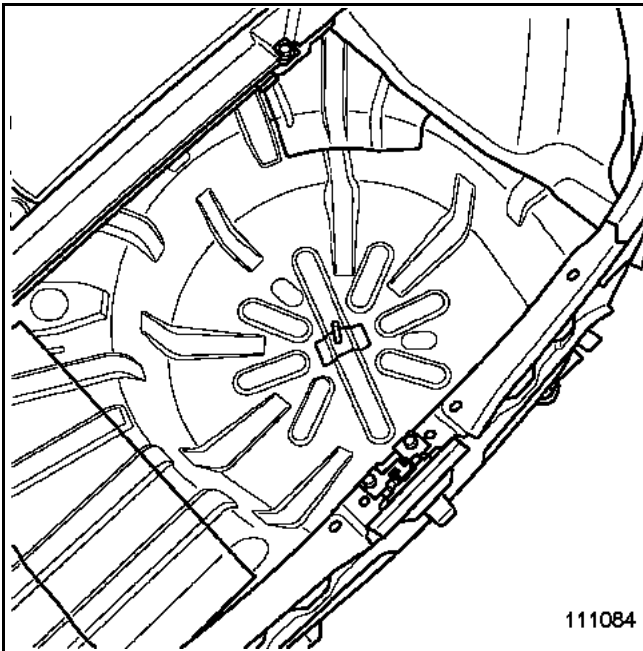
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When replacing the boot floor, the rear end panel or any bodywork, the Parts Department will only supply these parts if the vehicle has an emergency wheel compartment; conversions are therefore needed.

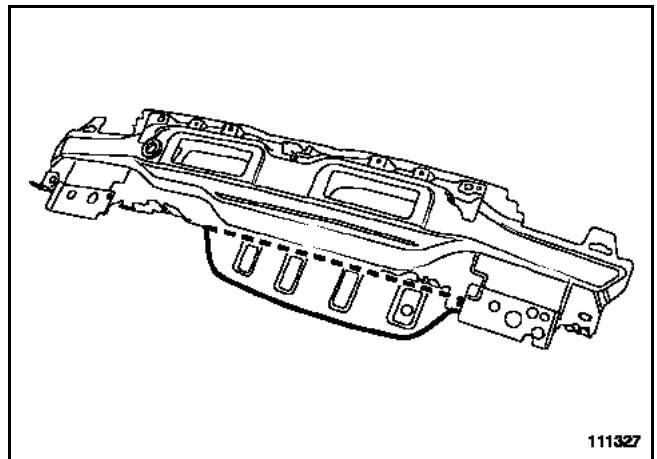
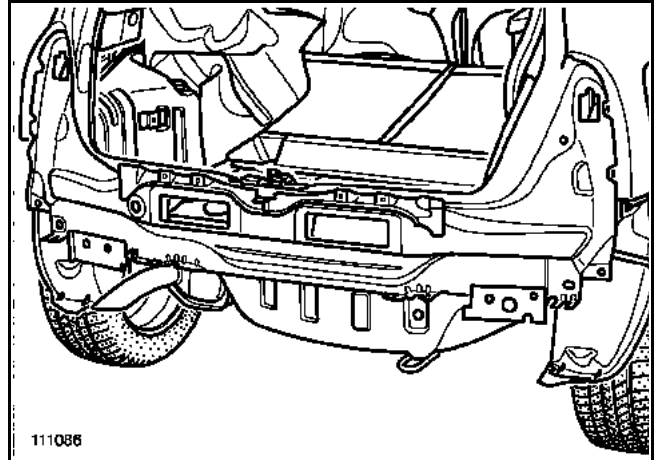
NEW BODYWORK CONVERSIONS

Note:

The cutting relates to the rear floor rear section (spare wheel compartment), and the rear end panel (lower section).



Cut the floor which lies over the spare wheel compartment.



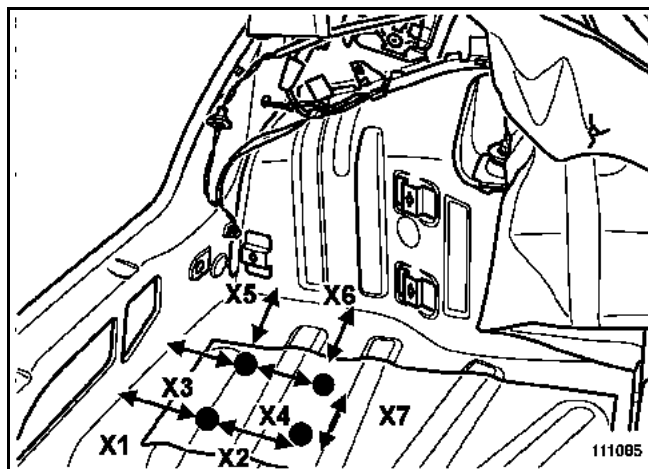
Cut the rear end panel by the spare wheel compartment, under the bumper mountings.

Remove the floor soundproofing.

LOWER REAR STRUCTURE

Rear floor, rear section

41A



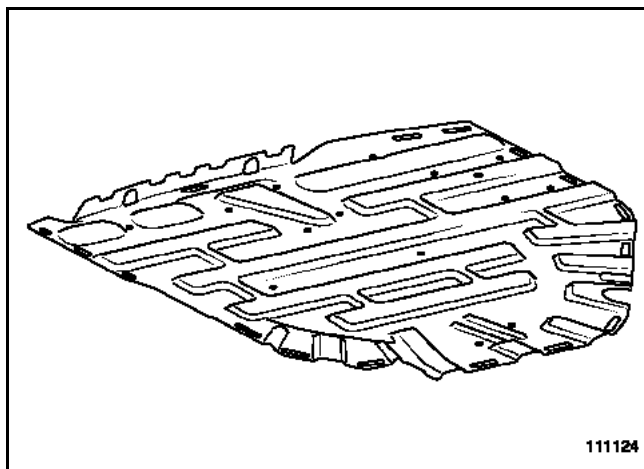
Place the floor flat on the boot floor and mark the location of the exhaust mountings on the boot floor, in accordance with the following measurements:

- X1 = 187 mm
- X2 = 66 mm
- X3 = 129 mm
- X4 = 111 mm
- X5 = 182 mm
- X6 = 185 mm
- X7 = 95 mm

IMPORTANT

Make sure that these measurements are observed; the holes are not all aligned.

Drill holes through the marks in the floor using an **8 mm** diameter drill bit.

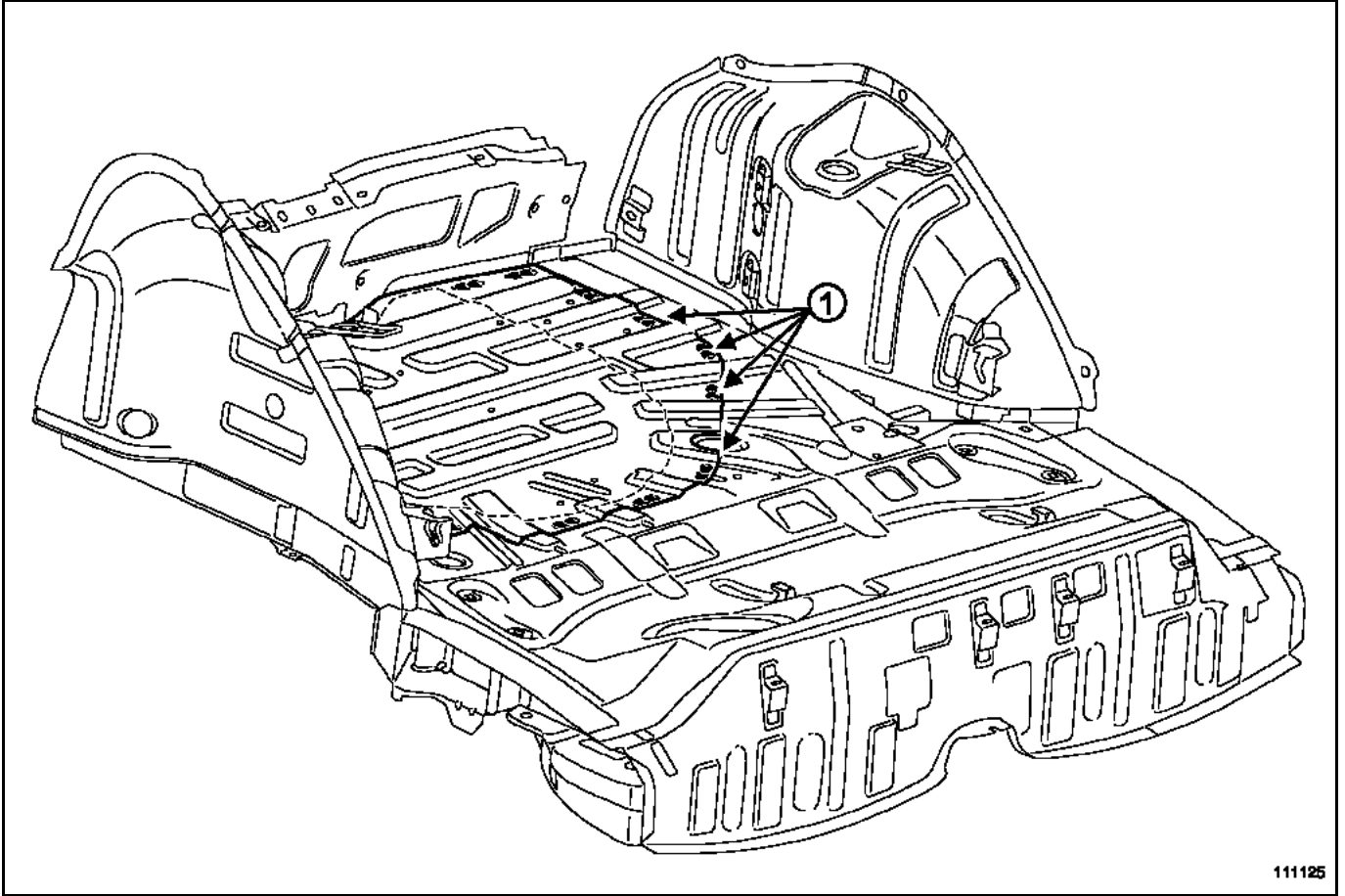


Place the floor flat on the boot floor.

LOWER REAR STRUCTURE

Rear floor, rear section

41A

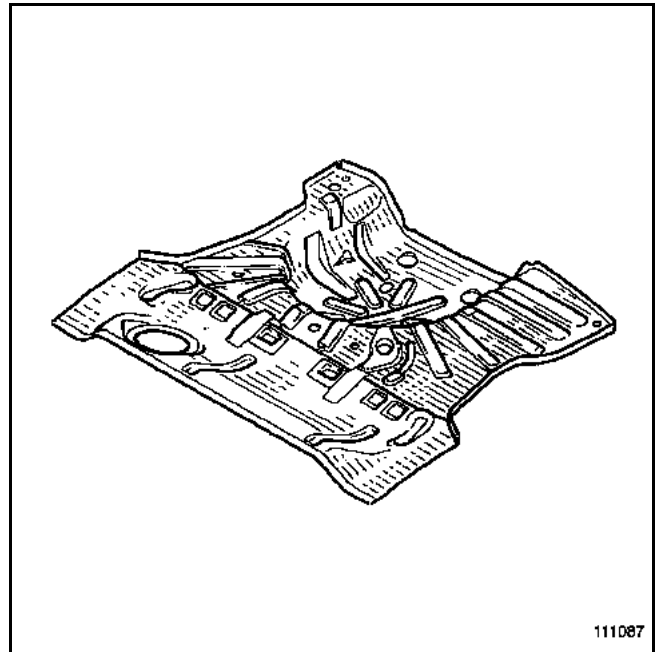


Weld all the way around the flat floor, at holes (1).

Apply a mastic sealant to the floor cutting and the rear end panel (interior, exterior), and an anti-grit mastic under the vehicle.

Refit the soundproofing plate to the floor.

NEW FLOOR CONVERSION



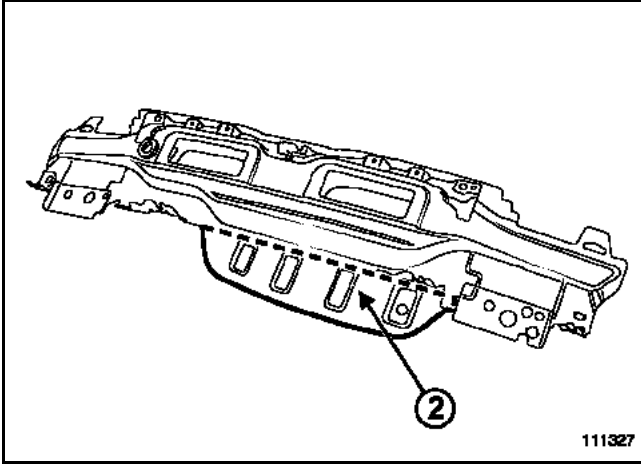
The floor conversion is identical to the new bodywork cutting operation (spare wheel compartment cutting).

LOWER REAR STRUCTURE

Rear floor, rear section

41A

NEW REAR END PANEL CONVERSION



Cut the lower section of the rear end panel (2) by the spare wheel compartment, under the bumper mountings.