



0 General information

07 VALUES AND SETTINGS

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VALUES AND SETTINGS

Tyres and wheels

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Vehicle (engine)	Rim	Tyres	Tyre pressure (in bar) (1) when cold	
			Front	Rear
D7F/D4F	5.5 J 14 6.0 J 15 (2)	175/65 R 14 T 185/55 R 15 H (2)	2.0	2.0
K4J without automatic gearbox	5.5 J 14 6.0 J 15 (2)	175/65 R 14 T 185/55 R 15 H (2)	2.3	2.1
K4J with automatic gearbox	5.5 J 14 6.0 J 15 (2)	175/65 R 14 T 185/55 R 15 H (2)	2.4	2.2
K4M without automatic gearbox	6.0 J 15	185/55 R 15 H	2.3	2.1
K4M with automatic gearbox	6.0 J 15	185/55 R 15 H	2.4	2.2
K9K/F9Q	5.5 J 14 6.0 J 15 (2)	175/65 R 14 T 185/55 R 15 H (2)	2.3	2.1

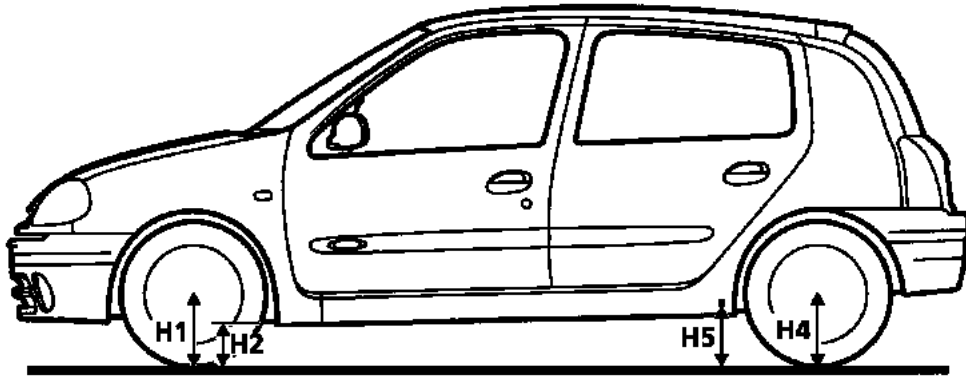
(1) With full load and on motorways.
(2) Fitting specification.



Wheel nut tightening torque: **9 daNm**

Rim run-out: **1.2 mm**

MEASUREMENT POINTS



13491R6

Measurements H1 and H4 are taken on the wheel shaft.

Measurement H2 is taken between the lower surface of the sub-frame on the right of the wheel shaft and the ground.

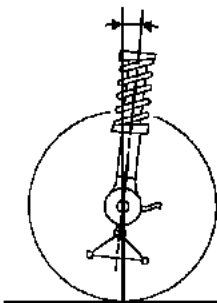
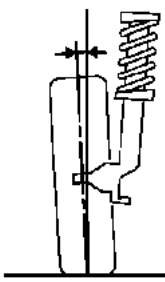
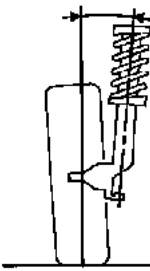
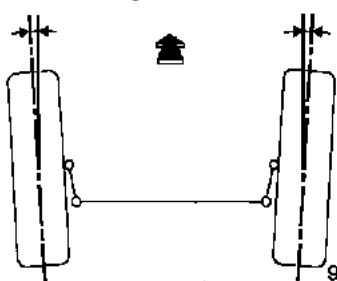
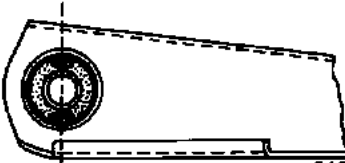
Measurement H5 is taken at the shaft of the rubber bush.

VALUES AND SETTINGS

Front axle angle checking values

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14-inch tyres

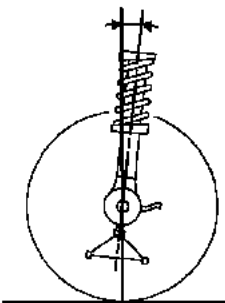
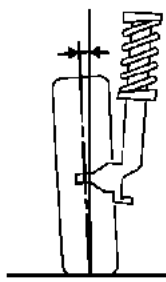
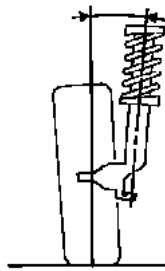
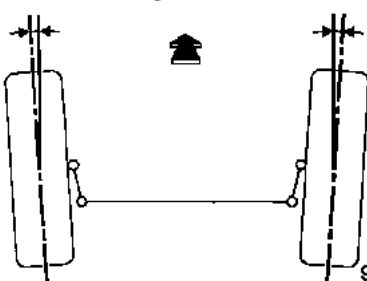
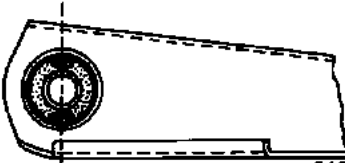
ANGLES	VALUES	POSITION OF FRONT AXLE (mm)	ADJUSTMENT
CASTOR  <p>93012-1S</p>	$1^{\circ}41'$ $1^{\circ}56'$ $2^{\circ}11'$ $2^{\circ}26'$ $2^{\circ}41'$	$\pm 30'$ Max. right/left difference = 1°	$H5 - H2 = 125$ $H5 - H2 = 115$ $H5 - H2 = 105$ $H5 - H2 = 95$ $H5 - H2 = 85$ Not adjustable
CAMBER  <p>93013-1S</p>	$-0^{\circ}22'$ $-0^{\circ}25'$ $-0^{\circ}28'$ $-0^{\circ}30'$ $-0^{\circ}33'$	$\pm 1^{\circ}$ Max. right/left difference = 1°	$H1 - H2 = 87$ $H1 - H2 = 96$ $H1 - H2 = 105$ $H1 - H2 = 113$ $H1 - H2 = 122$ Not adjustable
PIVOT  <p>93014-1S</p>	$10^{\circ}42'$ $10^{\circ}53'$ $11^{\circ}05'$ $11^{\circ}18'$ $11^{\circ}30'$	$\pm 30'$ Max. right/left difference = 1°	$H1 - H2 = 87$ $H1 - H2 = 96$ $H1 - H2 = 105$ $H1 - H2 = 113$ $H1 - H2 = 122$ Not adjustable
PARALLELISM  <p>93011-1S</p>	(For two wheels) Toe-out $0^{\circ} 10' \pm 10'$ $1 \text{ mm} \pm 1 \text{ mm}$	Unladen	Adjustable by rotating the track rod sleeves
POSITION FOR TIGHTENING RUBBER BUSHES  <p>81603S1</p>	-	Unladen	-

VALUES AND SETTINGS

Front axle angle checking values

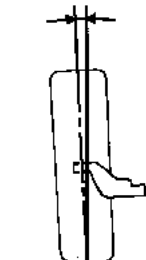
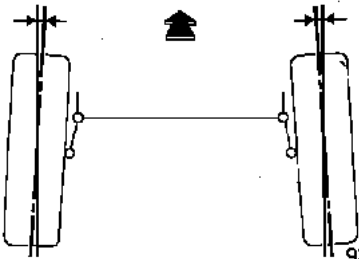
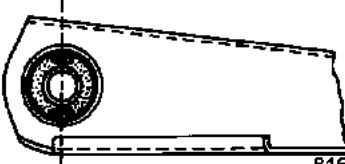
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15-inch tyres

ANGLES	VALUES	POSITION OF FRONT AXLE (mm)	ADJUSTMENT
CASTOR  <p>93012-1S</p>	$1^{\circ}42'$ $1^{\circ}59'$ $2^{\circ}15'$ $2^{\circ}32'$ $2^{\circ}48'$	$\pm 30'$ Max. right/left difference = 1°	$H5 - H2 = 124$ $H5 - H2 = 114$ $H5 - H2 = 103$ $H5 - H2 = 93$ $H5 - H2 = 83$ Not adjustable
CAMBER  <p>93013-1S</p>	$-0^{\circ}25'$ $-0^{\circ}27'$ $-0^{\circ}28'$ $-0^{\circ}30'$ $-0^{\circ}31'$	$\pm 1^{\circ}$ Max. right/left difference = 1°	$H1 - H2 = 92$ $H1 - H2 = 101$ $H1 - H2 = 110$ $H1 - H2 = 119$ $H1 - H2 = 128$ Not adjustable
PIVOT  <p>93014-1S</p>	$10^{\circ}54'$ $11^{\circ}04'$ $11^{\circ}15'$ $11^{\circ}25'$ $11^{\circ}36'$	$\pm 30'$ Max. right/left difference = 1°	$H1 - H2 = 92$ $H1 - H2 = 101$ $H1 - H2 = 110$ $H1 - H2 = 119$ $H1 - H2 = 128$ Not adjustable
PARALLELISM  <p>93011-1</p>	(For two wheels) Toe-out $0^{\circ}10' \pm 10'$ $1 \text{ mm} \pm 1 \text{ mm}$	Unladen	Adjustable by rotating the track rod sleeves
POSITION FOR TIGHTENING RUBBER BUSHES  <p>81603S1</p>	-	Unladen	-

VALUES AND SETTINGS
Rear axle angles checking values

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ANGLES	VALUES	POSITION OF REAR AXLE (mm)	ADJUSTMENT
CAMBER  93013-2S	$-0^{\circ}46' \pm 20'$	Unladen	Not adjustable
PARALLELISM  93011-2S	(For two wheels) Toe-in $-0^{\circ}40' \pm 30'$ $-7 \text{ mm} \pm 5 \text{ mm}$	Unladen	Not adjustable
POSITION FOR TIGHTENING RUBBER BUSHES  81603S1	-	Unladen	-